

Intern

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Concern: **Profibus FMS communication with a Unigr device**

For action

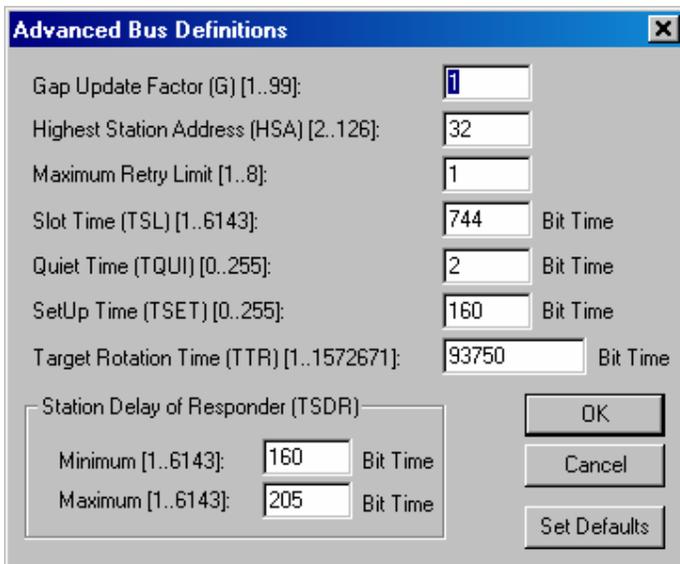
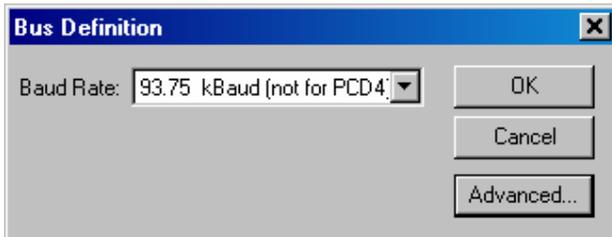
For information

For circulation

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It's possible to connect our Saia devices to the Unigr device of Landis & Staefa using the Profibus FMS protocol.

To connect correctly the Unigr device to the PCD we have to adapt our FMS parameters according to the column "Fremdparameter" of the table which we have received from Siemens (See next page). For the Profibus bus definition on the PG5 Profibus configurator the following values have to be used on the Profibus-FMS configurator:



Definition of the Profibus FMS Station number of the PCD and the SAP's.

- On the Profibus-FMS network all Unigyr Devices have to have a Profibus address which is < then the PCD Profibus address
- The Unigyr Device has a fixed relation between the station address and SAP numbers.

Remote SAP = Own Address + 1

Local SAP = Remote Address + 1

Example:

Unigyr has Profibus address: 1

PCD has Profibus address: 3

SSAP for Unigyr on the PG5 FMS configurator: 4

SSAP for PCD on the PG5 FMS configurator: 2

Modification of the Sasi Texts

To be able to communicate correctly with the Unigyr device the Sasi text have to have the following values:

"CREL:0,1,128,4,2,0,220,220,220,64,48,00,88,48,217,2,2,1,2,60000,0,0;"

Hex Value: 58,30,D9 (as described on the Siemens table)

The text which was generated with the PG5 Profibus FMS Configurator has the following format:

"CREL:0,1,128,4,2,0,220,220,220,64,48,00,64,48,00,2,2,1,2,60000,0,0;"

The user have to adapt the text which was generated with the PG5 Profibus FMS Configurator (file name "fms-configuration-file-name".src) manually with a text editor with the values **88,48,217** on the correct place as describe above.

After the change of the file the user have to perform a "Build" on the PG5 project manager (**not "rebuild all"**).

Attention:

The PG5 will re-generate a new "fms-configuration-file-name".src file each time the "rebuild all" from PG5 project manager or the "compile" from the PG5 FMS configurator is performed.

This re-generation will erase the modification which was performed manually.

On the demo project we have stored the modified configuration on the file:

"FMS_NETWORK_ref.SRC"

Accessing to Unigr

Communication tests show us, that the Unigr don't like to have too much FMS communication. If we do access all the time the Unigr device then there is a delay of about 30 seconds before the channel will be open and sometime the channel close suddenly. On our project we do communicate one time each second with the Unigr device. Either we do open the channel or we do send/receive data's from Unigr. Using this one second communication trigger will result in a faster opening of the channel and no suddenly closure of the channel.

Reading/Writing of Unigr objects.

Due of the fact that the Unigr device has Objects with a address >16383 and we are not able to access directly this address >16383 with the PCD program code we have to access this address with indirect programming over a FB like the example below where the PCD does read the object 20589 of Unigr and copy the value in his own object 100:

```
LD   R 2000
      20589
LD   R 2001
      100

CFB   FB_PB_Read
      PB_Channel   ;Profibus Channel
      0             ;Element n°
      R 2000       ;Src index
      R 2001       ;Dst Index
```

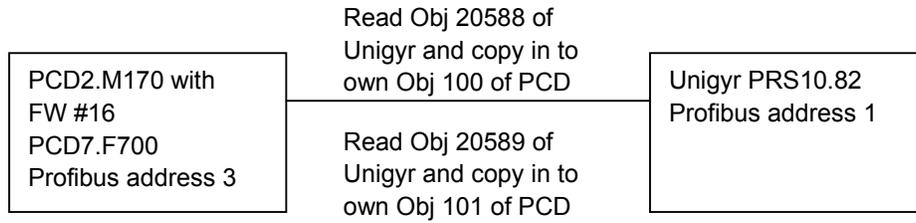
; FB to read the values of Unigr

```
FB   FB_PB_Read

SRXM =1           ; Channel
      =2           ; Number of elements
      =3           ; Source
      =4           ; Destination

EFB
```

Description of the Demo PG5 Project:



Files on the PG5 Project:

- FMS_NETWORK.PRF contains the FMS configuration.
The Unigr device is also configured. It's not necessary to define the FMS objects on the Unigr device.
The modifications which are mentioned on the section "**Modification of the Sasi Texts**" are integrated manually on the file FMS_NETWORK.SRC
- FMS_communication.sfc contains two grafter structures:
On one grafter structure the opening of the FMS channel is performed
The other grafter structure performs the cyclic communication with the Unigr device.
The PCD does read the object 20588 of Unigr and copy this object in to the object 100 of the PCD. Also the object 20589 is read and copied in to the object 101 of the PCD.
- PB_src.src contains the COB 0 which calls in a cyclic way each second the two grafter structures.
Also the send/receive FB's for FMS communication are stored in this file.