

61.27

# PCD1.G2100-A10

## E-Line S-Serie RIO 8UI

The S-Serie E-Line RIO modules are controlled via the RS-485 serial communication protocols S-Bus and Modbus for decentralised automation using industrial quality components. The data point mix is specifically designed for building automation applications.

The compact design according to DIN 43880 enables the use in electrical distribution

boxes even in the most confined spaces. Installation and maintenance are facilitated by the local manual override for each output. Remote maintenance is also possible using the access to the manual override by the web interface in the Saia PCD® controller. Programming is very efficient and fast using a complete FBox library with web templates for S-Bus. Individual programs may directly access the data points via Registers and Flags, a complete documentation is available from this data sheet.



### **Features**

- ▶ S-Bus protocol optimized for fast data exchange
- ▶ Modbus protocol for integration in multi-vendor installations\*
- ► Local override operating level via web panel or buttons on the module
- ► Easy programming using the FBox library and web templates
- ▶ Industrial hardware in accordance with IEC EN 61131-2
- ► Pluggable terminal blocks
- ▶ Bridge connectors for power supply and communication
- ▶ Bus termination on board
- ► Configurable Bi-Colour LEDs and labelling for I/Os

### **General technical data**

### **Power supply**

Supply voltage	24 VDC, –15/+20% max. incl. 5% ripple (in accordance with EN/IEC 61131-2)
Power consumption	1.2 3 W
Power supply bridge	24 VDC, 5 A max., up to 40 modules

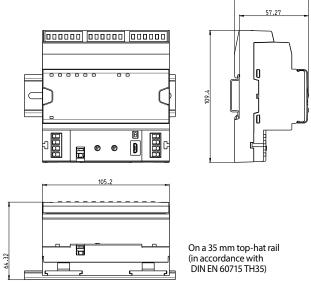
### **Interfaces**

Communications interface	RS-485 Baud rate: 9,600, 19,200, 38,400, 57,600, 115,200 bps (Autobauding) Micro USB, Type B				
Address switch	Two rotary switches 0 9 Address range 0 98				
Bus termination	Integrated switch to activate and inactivate resistor termination				

### **General data**

Ambient temperature	Operation: 0 +55 °C Storage: −40 +70 °C
Protection class	IP 20
Package	Single carton package with 1 Module incl. terminal blocks, 1 bridge connector

### **Dimensions and installation**



Housing width 6 HP (105 mm) Compatible with electrical control cabinet (in accordance with DIN 43880, size 2 × 55 mm)

<sup>\*</sup> By default the module is working in S-Bus Data Mode with Autobaud detection. To configure Modbus the Windows based Application "E-LineApp" is required.

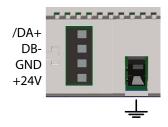
### **Terminal technology**

Push-in spring terminals enable wiring with rigid or flexible wires with a diameter up to 1.5 mm<sup>2</sup>. A max. of 1 mm<sup>2</sup> is permitted with cable end sleeves.



### **Connection concept**

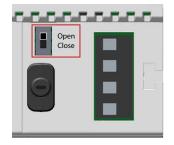
For easy installation the power supply and communication bus is available together at one connector. The push-in spring terminals enable wiring as well support the connector bridge.





### **Bus termination**

The module provides an active bus termination. It is switched off by factory default. To enable the termination, the switch need to be in the "Close" position.



### **Status LED**

OFF No Power

Green Communication OK
Green blink Auto bauding in progress
Orange No communication

Red Error

Red/Green alternate Booter mode

(e.g. during Firmware download)

Red blink Internal fatal error



### **Service interface**

The USB interface provides access to the communication protocol configuration. Firmware updates can also be downloaded via Saia PG5® Firmware Download tool.



### **Reset button**

**Pushed over 20 seconds:** The button needs to be pushed for minimum 20 seconds and released during the first minute after power up. All user settings are reset to factory default values.

**Pushed at power up:** Power off the device and press the button. Power on and release the button before 5 seconds have passed. The device stays in boot mode for further actions like firmware download etc.



## **Input/Output configuration**

## **Universal Inputs**

Number	8				
Galvanic separation	no				
Signal range and measured values (Configurable by FBoxes or Modbus)	$ \begin{array}{cccccccccccccccccccccccccccccccccccc$				
Maximum input voltage	+32 V				
Input filter time (DC)	Channel Update 4 ms (all channels are updated during this time)				
	Hardware input filter time Voltage measurement $\tau = 18 \text{ ms}$				
	Digital input filter	10 values			

### **Analogue input mode**

Mode		Resolution [bit]	Resolution (measured value)	Accuracy (at T <sub>Ambient</sub> = 25°C)	Display
Voltage	010 V	12	2.7 mV RIN = 27 kΩ	0.3% of measured value ± 10 mV	0 1000 (standard) or user scaling
Resistance	02500 Ω	12	0.50 0.80 Ω Measuring current : 1.0 1.3 mA	0.3% of measured value $\pm$ 3 $\Omega$	0 25'000 or user scaling
Resistance	0300 kΩ	13	$\begin{array}{c} 0 \dots 3000 \ \Omega : \dots \dots 1 \dots 2 \ \Omega \\ 3000 \dots 7500 \ \Omega : \dots \dots 2 \dots 4 \ \Omega \\ 7.5 \dots 15 \ k\Omega : \dots \dots 4 \dots 10 \ \Omega \\ 15 \dots 40 \ k\Omega : \dots \dots 10 \dots 40 \ \Omega \\ 40 \dots 70 \ k\Omega : \dots \dots 40 \dots 100 \ \Omega \\ 70 \dots 100 \ k\Omega : \dots \dots 100 \dots 200 \ \Omega \\ 100 \dots 300 \ k\Omega : \dots \dots 0.2 \dots 1.5 \ k\Omega \\ \\ \text{Measuring current: } \dots \dots 30 \ u A \dots 1.3 \ mA \end{array}$	0.3% of measured value $\pm$ 8 $\Omega$ 0.3% of measured value $\pm$ 15 $\Omega$ 0.3% of measured value $\pm$ 40 $\Omega$ 0.3% of measured value $\pm$ 160 $\Omega$ 0.5% of measured value $\pm$ 400 $\Omega$ 1.0% of measured value $\pm$ 800 $\Omega$ 2.5% of measured value $\pm$ 5000 $\Omega$	0 300'000 or user scaling
NTC10k [2]		13	–40 … +120 °C : 0.05 … 0.1 °C	-20 +60°C: ± 0.6°C -30 +80°C: ± 1.0°C -40 +120°C: ± 2.8°C	-400 1200 [1]
NTC20k [2]		13	-10 +80 °C : 0.02 0.05 °C -20 +150 °C : < 0.15 °C	-15+75°C: ±0.6°C -20+95°C: ±1.0°C +95+120°C: ±2.5°C +120+150°C: ±5.8°C	-200 1500 [1]
Pt 1000		12	–50 +400 °C : 0.15 0.25 °C Measuring current : 1.0 1.3 mA	0.3% of measured value ± 0.5°C	-500 4000
Ni 1000		12	–50 +210 °C : 0.09 0.11 °C Measuring current : 1.0 1.3 mA	0.3% of measured value ± 0.5°C	-500 2100
Ni 1000 L&S		12	-30 +140 °C : 0.12 0.15 °C Measuring current : 1.0 1.3 mA	0.3% of measured value ± 0.5°C	-300 1400

### **Digital input mode**

Switching level	Low: <5V High: >10V
Input current	Max. 3.5mA

<sup>[1]</sup> The PCD register outputs the value 0 . . . 300 kΩ.
[2] Range 0 . . . 300 kΩ must be used. The temperature for NTC are not standardised and may differ depending on the manufacturer.

A CSV file can be used for the value generation with a linearisation FBox. The CSV file can be found on the support page (link, see last page).

## **Assignment overview**

# PCD1.G2100-A10 UI 6 70 °C RESET /DA+ /DA+ DB-DB-00 € 90 0 € 9 GND GND +24V +24V 24V NC\* = do Not Connect

## **LED Signalisation**

### **Status LED**

OFF No Power

Green Communication OK
Green blink Auto bauding in progress
Orange No communication

Red Error

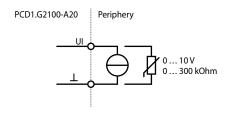
Red/Green alternate Booter mode (e.g. during Firmware

download)

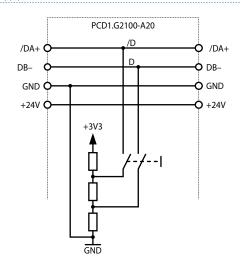
Red blink Internal fatal error

## **Connection diagrams**

### **Universal inputs**



### Power supply and bus termination



## **Universal input**

I/O type	mode	OFF	GREEN	Blink (1Hz)		
Analogue input	010V	0 325 mV	0.325 10 V	> 10 V		
	0 2500 Ω	-	Value in range	>2k5 or open *		
	0 300 kΩ	-	Value in range	>300 kΩ or open *		
	Pt1000	-	Value in range	< -50°C * > 400°C or open		
	Ni1000	-	Value in range	< -50°C * > 210°C or open		
	Ni1000LS	-	Value in range	< −30°C * > 140°C		
	Digital	<5 V	>10 V	-		
In case of error on analogue I/O (overflow), the LED will blink at 1 Hz.						

## **Manual mode**

The Manual override LED is Off in automatic mode and orange in case of manual override is active.

### **LED** colour

- ► Off (automatic)
- ► Orange manual mode active

### **LED** blink code

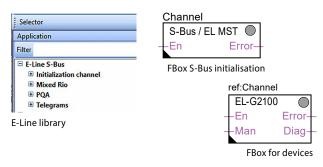
- ► No blink (local manual override)
- ▶ Blinking 1 flash per second (remote manual override)

### **Programming**



The modules are addressed and programmed with Saia PG5® Fupla FBoxes. Web templates are available for the operation and visualisation of the manual override function.

### **Fupla**



### **Communication FBox**

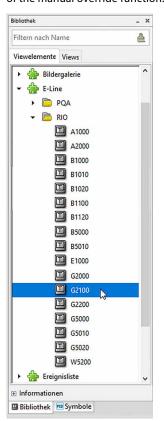
- ▶ Data exchange for I/O via optimised S-Bus
- ► Configurable save state for bus interruption or timeout
- ► Direct generation of the symbols
- ▶ Reading and writing of the status of the manual override status
- ► Direct compatibility with web macros



Further information, including which FBoxes are supported, Getting Started, etc., can be found on our support page <a href="https://www.sbc-support.com">www.sbc-support.com</a>.

## **Web templates**

Web templates are available for the operation and visualisation of the manual override function.





## Manual operation



By using the local override function, commissioning can take place independently of the master station.

In addition, the manual operation can also be controlled remotely using a touch panel. If the bus line is cut off, the module keeps the manually set values. Traditional manual operation in the control cabinet door via potentiometers and switches can therefore be completely replaced by this solution.

Five operating modes can be selected for the manual operating function:

Operat-	Description	Operation		
ing modes		at the module	via remote communica- tion	
1	Manual operation deactivated	×	×	
2	Operation permitted from the module only	✓	×	
3	Operation permitted from the module and limited operation from the panel. If manual operation is activated at the module, it cannot be reset from the panel.	✓	(condi- tional)	
4	Unlimited operation from the panel and module	✓	✓	
5	Panel operation (remote)	×	✓	



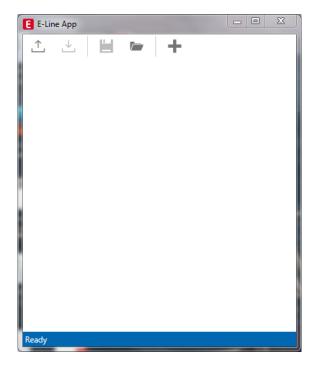
Depending on the application, reset of manually set values is allowed from a panel. To address this requirement, it is possible to deactivate or limit manual operation function.

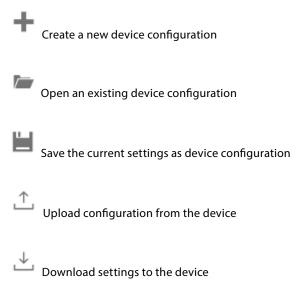
The inputs of the E-Line RIO modules can be addressed via the standard S-Bus. However the FBox from the E-Line library is used for the configuration of these modules.

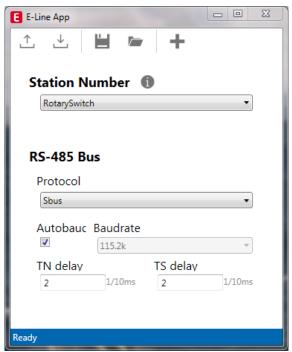
It is therefore recommended to use the optimised S-Bus protocol and the corresponding FBoxes from the E-Line library. Mixed mode operation is not recommended.

## E-line App device setup

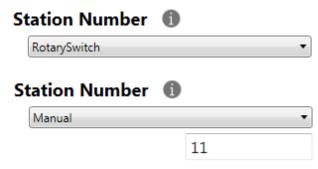
E-Line RIOs support the device setup by a windows application program connected via USB. The installer is available for download from the SBC support page: www.sbc-support.com → E-Line RIO IO Modules.







The station number can be set by the rotary switches at the device in the range of  $0 \dots 98$ . If the rotary switches are set to position 99 the station number can be defined by the device configuration in a range of  $0 \dots 253$ .



The serial communication protocol can be defined either as S-Bus or Modbus. By default the modules are delivered from factory with S-Bus.

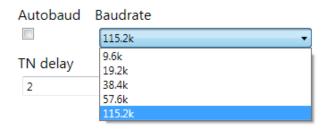
# RS-485 Bus

### Protocol

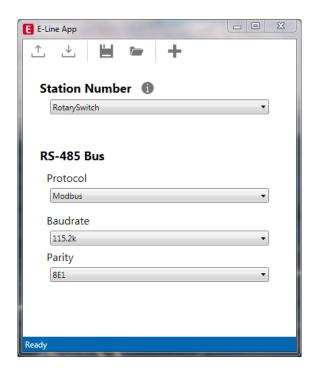


The Baudrate can be defined as automatic detection (default) or set to a specific value. The drop down choice will be available when the check box "Automatic" is unchecked. TN delay and TS delay shall be left at their default values of 2.

## **S-Bus settings**



## **Modbus settings**



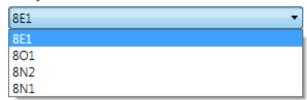
The Baudrate is set by default to 115 k. It can be defined as choice of the list.

## Baudrate



For best interoperability the Parity Mode and number of Stop Bits can also be set.

## Parity



### **S-Bus communication**

S-Bus communication is based on Saia PCD® S-Bus Data Mode. Only the set-up of a unique S-Bus address within the communication line is required to establish a communication between Saia PCD® controllers and E-Line RIO modules. The address can be set by the rotary switches at the front of the module. The baud rate will be learned from the network by factory default. In addition a Windows based application is available for manual parameter setup. Configuration parameters as well as manual override state and value are saved non-volatile. A delay of about one second between a manual state change and none volatile saving has to be taken into consideration.

#### **Device address**

▶ 0...98 Address is taken from the rotary switches

▶ 99 Address is taken from the device configuration. The address is settable with the E-Line configuration software.

#### Start-up procedure

► Reboot: All outputs are cleared (Off state)

► <1 sec. Output in manual operation are set according to the state before power down.

▶ Outputs in automatic mode

Is no telegram received after reboot within the "safe state power-on timeout" the module enters into the safe state mode and sets the outputs according to their configured values.

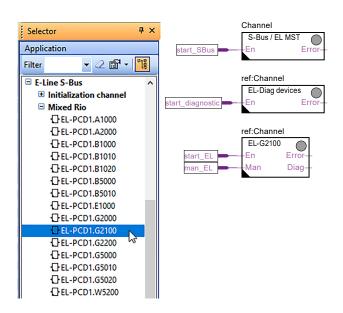
On reception of a valid command telegram the outputs are controlled by the communication. When no communication update followed within the "safe state com. timeout" the module enters into safe state and sets the outputs according to their configured values.

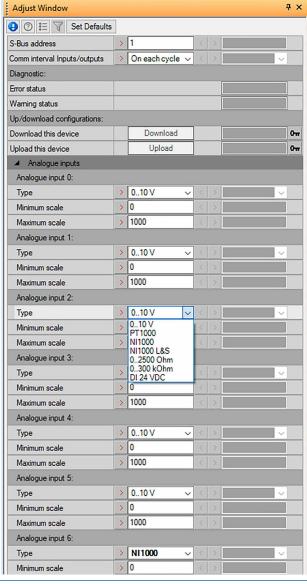
## **Usage of the E-Line module specific FBoxes**

The usage of the E-Line module specific FBoxes from the E-Line S-Bus Fupla library allows an easy and efficient commissioning of the E-Line RIO.

The FBox allow to define and configure all possible functionalities of the E-Line RIO like manual override permission, usage of safe state mode, behaviour and colour of the LED's and so on.

In the background, the FBox does use the fast 'E-Line S-Bus' protocol for a high speed communication between the master and the RIO.





### Direct access to the RIO medias with standard S-Bus send and receive telegrams

The following chapter describes the media and parameter mapping to Registers and Flags for individual programming. For efficient PCD programming the E-Line RIO FBox family and templates are suitable for most applications. Only individual programming (e.g. Instruction List) require standard S-Bus communication.

### **Analogue inputs**

Input	Input Value	Read/Write	Mode	Range Min	Range Max	Read/Write
Analogue Input 0	Register 0	R	Register 360	Register 380	Register 400	RW
Analogue Input 1	Register 1	R	Register 361	Register 381	Register 401	RW
Analogue Input 2	Register 2	R	Register 362	Register 382	Register 402	RW
Analogue Input 3	Register 3	R	Register 363	Register 383	Register 403	RW
Analogue Input 4	Register 4	R	Register 364	Register 384	Register 404	RW
Analogue Input 5	Register 5	R	Register 365	Register 385	Register 405	RW
Analogue Input 6	Register 6	R	Register 366	Register 386	Register 406	RW
Analogue Input 7	Register 7	R	Register 367	Register 387	Register 407	RW

### **Mode Configuration Register:**

0:0...10 V (default) Value scaled within Range Min and Range Max  $3:0...2500 \Omega$ Value scaled within Range Min and Range Max

4:Pt1000 Value in 1/10°C (23.4 °C → 234) 5: Ni1000 Value in 1/10°C (23.4 °C → 234) 6: Ni1000LS Value in 1/10°C (23.4 °C → 234)

 $8:0...300 k\Omega$ Value scaled within Range Min and Range Max

Value for Input open, <5 V = 0, Input >10 V, 24 VDC = 1 9: Digital input

Status	Status Value	Read/Write
Status AIO AI3	Register 6	R
Status Al4 Al7	Register 7	R

Register format:

1 byte for each analogue input status.

(e.g. byte 0: AI0 byte 1: Al1 byte 2: Al2

byte 3: AI3)

Bit 0 Analogue input over-range Bit 1 Analogue input under-range

Status is cleared when the input returns to normal state

### **Device Information**

Firmware version (Decimal xyyzz, 10802 → 1.08.02)	Register 600	R
Number of supported registers	Register 601	R
Number of supported flags	Register 602	R
Product type (ASCII String)***	Register 605 608	R
Hardware version (Hex)	Register 609	R
Serial number (Hex)	Register 611 612	R
Communication protocol (1:S-Bus Slave, 3:Modbus)	Register 620	R
Communication baud rate	Register 621	R
Communication auto baud enable (0:disabled, 1:enabled)	Register 622	R
Communication TN delay *	Register 623	R
Communication TS delay **	Register 624	R
Communication module address	Register 626	R

<sup>\*</sup>Time in 0.1 ms (e.g. 2 means 200 us) before setting activation of RS-485 line driver send mode (only used for S-Bus slave protocol)
\*\*Time in 0.1 ms (e.g. 2 means 200 us) before sending the first character after line driver activation (only used for S-Bus slave protocol)
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E.g. for PCD1.A2000-A20:
0605: 50434431H
0606: 2E413230H
0607: 30302D41H
0608: 32300000H

### **Modbus communication**

Modbus fulfils the requirements for standard communication protocols. It is based on Modbus RTU. The Windows based configuration software is required to enable and set up the Modbus communication parameters. The device address can be set up with the rotary switches at the front of the module. Configuration parameters as well as manual override state and value are saved nonvolatile. A delay of about one second between a manual state change and non-volatile saving has to be taken into consideration.

### **Device address**

▶ 0...98 Address is taken from the rotary switches

▶ 99 Address is taken from the device configuration. The address is settable with the E-Line configuration software.

## Start-up procedure

► Reboot: All outputs are cleared (Off state)

▶ <1 sec. Output in manual operation are set according to the state before power down.

► Outputs in automatic mode

Is no telegram received after reboot within the "safe state power-on timeout" the module enters as will into the safe state mode and sets the outputs according to their configured values.

On reception of a valid command telegram the outputs are controlled by the communication. When no communication update followed within the "safe state com. timeout" the module enters into safe state and sets the outputs according to their configured values.

The following chapter describes the media and parameter mapping to Registers and Flags (=Coils).

Supported Modbus services:

- ► Function code 1 (read outputs)
- ► Function code 3 (read registers)
- ► Function code 15 (write multiple outputs)
- ► Function code 16 (write multiple registers)

## **Read coils**

Request							
Address	ess Function Start Address Number of coils to read			coils to read	CF	RC	
0254	1	High-Byte	Low-Byte	High-Byte	Low-Byte	High-Byte	Low-Byte

F	Reply									
	Address	Function	No. of Byte		Data			CRC		
	0 254	1	0 256	Coil 0 7	Coil 8 15	•••	High-Byte	Low-Byte		

## **Write coils**

Request										
Address	Address Function Start Address		Number of Coils to write		Coil data			CRC		
0254	15	High-Byte	Low-Byte	High-Byte	Low-Byte	No. of Bytes	Coil 0 7		High-Byte	Low-Byte

Reply									
Address	Function	Start Address		Number of v	written Coils	CRC			
0254	15	High-Byte	Low-Byte	High-Byte	Low-Byte	High-Byte	Low-Byte		

## **Read register**

Request								
Address	Address Function Start Address		No. of Regi	ster to read	CRC			
0254	3	High-Byte	Low-Byte	High-Byte	Low-Byte	High-Byte	Low-Byte	

Reply									
Address	Function No. of Byte Register Start Addr + 0		Addr + n	CF	RC				
0 254	3	0 256	High-Byte	Low-Byte	•••	High-Byte	Low-Byte		

## Write register

Request	Request										
Address	Address Function Start Address		No. of Registers No. of Bytes		Data Word: Start Addr + 0		Addr + n	CRC			
0254	16	High-Byte	Low-Byte	High-Byte	Low-Byte	2 256	Low-Byte	High-Byte	•••	High-Byte	Low-Byte

Reply									
Address	Function	Start Address		No of writte	n Registers	CRC			
0254	16	High-Byte	Low-Byte	High-Byte	Low-Byte	High-Byte	Low-Byte		

The CRC has to be calculated over all telegram bytes starting with address field up to the last data byte. The CRC has to be attached to the data. Please find an example at the appendix of this document. For more details, please refer the publicly available Modbus documentation <a href="https://www.modbus.org">www.modbus.org</a>.

### **Analogue inputs**

Input	Input Value	Read/Write	Mode	Range Min	Range Max	Read/Write
Analogue Input 0	Register 0-1	R	Register 720-721	Register 760-761	Register 800-801	RW
Analogue Input 1	Register 2-3	R	Register 722-723	Register 762-763	Register 802-803	RW
Analogue Input 2	Register 4-5	R	Register 724-725	Register 764-765	Register 804-805	RW
Analogue Input 3	Register 6-7	R	Register 726-727	Register 766-767	Register 806-807	RW
Analogue Input 4	Register 8-9	R	Register 728-729	Register 768-769	Register 808-809	RW
Analogue Input 5	Register 10-11	R	Register 730-731	Register 770-771	Register 810-811	RW
Analogue Input 6	Register 12-13	R	Register 732-733	Register 772-773	Register 812-813	RW
Analogue Input 7	Register 14-15	R	Register 734-735	Register 774-775	Register 814-815	RW

Range registers are used in mode 0 ... 10 V, 0 ... 2500  $\Omega$  & 0 ... 300  $k\Omega$ 

### **Mode Configuration Register:**

0:0...10 V (default) Value scaled within Range Min and Range Max  $3:0\dots 2500\,\Omega$ Value scaled within Range Min and Range Max

4:Pt1000 Value in 1/10°C (23.4 °C → 234) Value in 1/10°C (23.4 °C → 234) 5:Ni1000 6: Ni1000LS Value in 1/10°C (23.4 °C → 234)

 $8:0\dots300~k\Omega$ Value scaled within Range Min and Range Max

9: Digital input Value for Input open, <5 V = 0, Input >10 V, 24 VDC = 1

Status	Status Value	Read/Write
Status AIO AI3	Register 16-17	R
Status Al4 Al7	Register 18-19	R

Register format:

1 byte for each analogue input status.

(e.g. byte 0: AI0 byte 1: Al1 byte 2: AI2 byte 3: AI3)

Bit 0 Analogue input over-range Bit 1 Analogue input under-range

Status is cleared when the input returns to normal state

### **Device Information**

Firmware version (Decimal xyyzz, 10802 → 1.08.02)	Register 1200	R
Number of supported registers	Register 1202	R
Number of supported flags	Register 1204	R
Product type (ASCII String)*	Register 1210 1217	R
Hardware version (Hex)	Register 1218	R
Serial number (Hex)	Register 1222 1224	R
Communication protocol (1: S-Bus Slave, 3: Modbus)	Register 1240	R
Communication baud rate	Register 1242	R
Communication auto baud enable (0:disabled, 1:enabled)	Register 1244	R
Communication Mode	Register 1250	R
0: 8,E,1; 1: 8,O,1; 2: 8,N,2; 3: 8,N,1		
Communication module address	Register 1252	R

\*1 The eight registers contain the ASCII characters of the product type. E.g. for PCD1.A2000-A20: 1210...1217: 5043H | 4431H | 2E41H | 3230H | 3030H | 2D41H | 3230H | 0000H

### **CRC Generation Example**

(Source: <a href="http://modbus.org/docs/PI\_MBUS\_300.pdf">http://modbus.org/docs/PI\_MBUS\_300.pdf</a>, the following content of this page is copied from the referenced document. In case of any questions, please check out the original source)

The function takes two arguments: unsigned char \*puchMsg; A pointer to the message buffer containing binary data to be used for generating the CRC unsigned short usDataLen; The quantity of bytes in the message buffer. The function returns the CRC as a type unsigned short.

### **CRC Generation Function**

```
unsigned short CRC16(puchMsg, usDataLen);
unsigned char *puchMsg :
                                                                                           /* message to calculate CRC upon */
                                                                                          /* quantity of bytes in message */
unsigned short usDataLen;
{
            unsigned char uchCRCHi = 0xFF;
                                                                                          /* high byte of CRC initialized */
                                                                                          /* low byte of CRC initialized */
            unsigned char uchCRCLo = 0xFF;
            unsigned uIndex;
                                                                                          /* will index into CRC lookup table */
            while (usDataLen--)
                                                                                          /* pass through message buffer */
                         uIndex = uchCRCHi ^ *puchMsgg++;
                                                                                          /* calculate the CRC */
                         uchCRCHi = uchCRCLo ^ auchCRCHi[uIndex];
                         uchCRCLo = auchCRCLo[uIndex];
             return (uchCRCHi << 8 | uchCRCLo);
High-Order Byte Table
/* Table of CRC values for high-order byte */
static unsigned char auchCRCHi[] = {
0x00, 0xC1, 0x81, 0x40, 0x01, 0xC0, 0x80, 0x41, 0x01, 0xC0, 0x80, 0x41, 0x00, 0xC1, 0x81, 0x40,
0x01, 0xC0, 0x80, 0x41, 0x00, 0xC1, 0x81, 0x40, 0x00, 0xC1, 0x81, 0x40, 0x01, 0xC0, 0x80, 0x41,
0x01, 0xC0, 0x80, 0x41, 0x00, 0xC1, 0x81, 0x40, 0xC1, 0x81, 0x40, 0x01, 0xC0, 0x80, 0x41,
0x00, 0xC1, 0x81, 0x40, 0x01, 0xC0, 0x80, 0x41, 0x01, 0xC0, 0x80, 0x41, 0x00, 0xC1, 0x81, 0x40,
0x01, 0xC0, 0x80, 0x41, 0x00, 0xC1, 0x81, 0x40, 0xC1, 0x81, 0x40, 0xC1, 0x81, 0x40, 0x01, 0xC0, 0x80, 0x41,
 0 \times 00, \ 0 \times C1, \ 0 \times 81, \ 0 \times 40, \ 0 \times 01, \ 0 \times C0, \ 0 \times 80, \ 0 \times 41, \ 0 \times C0, \ 0 \times 80, \ 0 \times 41, \ 0 \times 00, \ 0 \times C1, \ 0 \times 81, \ 0 \times 40, \ 0 \times C1, \ 0 \times
0x00, 0xC1, 0x81, 0x40, 0x01, 0xC0, 0x80, 0x41, 0x01, 0xC0, 0x80, 0x41, 0x00, 0xC1, 0x81, 0x40,
0x01, 0xC0, 0x80, 0x41, 0x00, 0xC1, 0x81, 0x40, 0x00, 0xC1, 0x81, 0x40, 0x01, 0xC0, 0x80, 0x41,
0x01, 0xC0, 0x80, 0x41, 0x00, 0xC1, 0x81, 0x40, 0x00, 0xC1, 0x81, 0x40, 0x01, 0xC0, 0x80, 0x41,
0x00, 0xC1, 0x81, 0x40, 0x01, 0xC0, 0x80, 0x41, 0x01, 0xC0, 0x80, 0x41, 0x00, 0xC1, 0x81, 0x40,
0x00, 0xC1, 0x81, 0x40, 0x01, 0xC0, 0x80, 0x41, 0x01, 0xC0, 0x80, 0x41, 0x00, 0xC1, 0x81, 0x40,
0x01, 0xC0, 0x80, 0x41, 0x00, 0xC1, 0x81, 0x40, 0x00, 0xC1, 0x81, 0x40, 0x01, 0xC0, 0x80, 0x41,
0x00, 0xC1, 0x81, 0x40, 0x01, 0xC0, 0x80, 0x41, 0x01, 0xC0, 0x80, 0x41, 0x00, 0xC1, 0x81, 0x40,
0x01, 0xC0, 0x80, 0x41, 0x00, 0xC1, 0x81, 0x40, 0xC1, 0x81, 0x40, 0x01, 0xC0, 0x80, 0x41,
0x01, 0xC0, 0x80, 0x41, 0x00, 0xC1, 0x81, 0x40, 0x00, 0xC1, 0x81, 0x40, 0x01, 0xC0, 0x80, 0x41,
0x00, 0xC1, 0x81, 0x40, 0x01, 0xC0, 0x80, 0x41, 0x01, 0xC0, 0x80, 0x41, 0x00, 0xC1, 0x81, 0x40 );
Low-Order Byte Table
/* Table of CRC values for low-order byte */
static char auchCRCLo[] = {
0x00, 0xC0, 0xC1, 0x01, 0xC3, 0x03, 0x02, 0xC2, 0xC6, 0x06, 0x07, 0xC7, 0x05, 0xC5, 0xC4, 0x04,
0xCC, 0x0C, 0x0D, 0xCD, 0x0F, 0xCF, 0xCE, 0x0E, 0x0A, 0xCA, 0xCB, 0x0B, 0xCB, 0x0B, 0xCB,
0x08, 0x18, 0x19, 0x09, 0x18, 0x08, 0x0A, 0x1A, 0x1E, 0x0E, 0x0F, 0x1F, 0x0D, 0x1D, 0x1C, 0x0C,
0x14, 0xD4, 0xD5, 0x15, 0xD7, 0x15, 0xD6, 0xD6, 0xD2, 0x12, 0x13, 0xD3, 0x11, 0xD1, 0xD0, 0x10,
0xF0, 0x30, 0x31, 0xF1, 0x33, 0xF3, 0xF2, 0x32, 0x36, 0xF6, 0xF7, 0x37, 0xF5, 0x35, 0x34, 0xF4,
0x3C, 0xFC, 0xFD, 0x3D, 0xFF, 0x3F, 0x3E, 0xFE, 0xFA, 0x3A, 0x3B, 0xFB, 0x39, 0xF9, 0xF8, 0x38,
0x28, 0xE8, 0xE9, 0x29, 0xEB, 0x2B, 0x2A, 0xEA, 0xEE, 0x2E, 0x2F, 0xEF, 0x2D, 0xED, 0xEC, 0x2C,
0xE4, 0x24, 0x25, 0xE5, 0x27, 0xE7, 0xE6, 0x26, 0x22, 0xE2, 0xE3, 0x23, 0xE1, 0x21, 0x20, 0xE0,
0xA0, 0x60, 0x61, 0xA1, 0x63, 0xA3, 0xA2, 0x62, 0x66, 0xA6, 0xA7, 0x67, 0xA5, 0x65, 0x64, 0xA4,
0x6C, 0xAC, 0xAD, 0x6D, 0xAF, 0x6F, 0x6E, 0xAE, 0xAA, 0x6A, 0x6B, 0xAB, 0x69, 0xAB, 0x68,
0x78, 0x88, 0x89, 0x79, 0x88, 0x78, 0x78, 0x88, 0x8E, 0x7E, 0x8F, 0x7E, 0x8E, 0x7C,
0x84, 0x74, 0x75, 0x85, 0x77, 0x87, 0x86, 0x76, 0x72, 0x82, 0x83, 0x73, 0x81, 0x71, 0x70, 0x80,
0x50, 0x90, 0x91, 0x51, 0x93, 0x53, 0x52, 0x92, 0x96, 0x56, 0x57, 0x97, 0x55, 0x95, 0x94, 0x54,
0x9C, 0x5C, 0x5D, 0x9D, 0x5F, 0x9F, 0x9E, 0x5E, 0x5A, 0x9A, 0x9B, 0x5B, 0x9A, 0x9B, 0x5B, 0x5B, 0x5B, 0x5B, 0x9B,
0x88, 0x48, 0x49, 0x89, 0x4B, 0x8B, 0x8A, 0x4A, 0x4E, 0x8E, 0x8F, 0x4F, 0x8D, 0x4D, 0x4C, 0x8C,
0x44, 0x84, 0x85, 0x45, 0x87, 0x47, 0x46, 0x86, 0x82, 0x42, 0x43, 0x83, 0x41, 0x81, 0x80, 0x40 );
```



### **ATTENTION**

These devices must only be installed by a professional electrician, otherwise there is the risk of fire or the risk of an electric shock.



### **WARNING**

Product is not intended to be used in safety critical applications, using it in safety critical applications is unsafe.



## **WARNING - Safety**

The unit is not suitable for the explosion-proof areas and the areas of use excluded in EN 61010 Part 1.



## **WARNING - Safety**

Check compliance with nominal voltage before commissioning the device (see type label). Check that connection cables are free from damage and that, when wiring up the device, they are not connected to voltage.



### NOTE

In order to avoid moisture in the device due to condensate build-up, acclimatise the device at room temperature for about half an hour before connecting.



## **CLEANING**

The device can be cleaned in dead state with a dry cloth or cloth soaked in soap solution. Do not use caustic or solvent-containing substances for cleaning.



### **MAINTENANCE**

These devices are maintenance-free. If damaged during transportation or storage, no repairs should be undertaken by the user.



### **GUARANTEE**

Opening the module invalidates the guarantee.



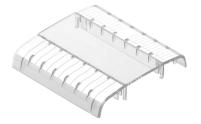
### WEEE Directive 2012/19/EC Waste Electrical and Electronic Equipment directive

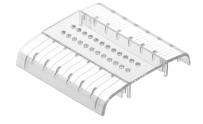
The product should not be disposed of with other household waste. Check for the nearest authorized collection centers or authorized recyclers. The correct disposal of end-of-life equipment will help prevent potential negative consequences for the environment and human health.



EAC Mark of Conformity for Machinery Exports to Russia, Kazakhstan or Belarus.







PCD1.K0206-005

PCD1.K0206-025



Terminal set 32304321-003-S

## **Order details**

Туре	Short description	Description	Weight
PCD1.G2100-A10	E-Line S-Serie RIO 8UI	E-Line S-Serie combined input/output module manual override operating level for all outputs status LED for inputs and outputs supply 24 VDC 8 universal digital/analogue inputs - digital inputs 24 VDC - analoque inputs 12 bits 010 V, Pt/Ni 1000, Ni 1000 L&S, NTC, 02500 Ohm, 07500 Ohm, 0300 kOhm 1 interface RS-485 (S-Bus and Modbus) 1 USB Service interface	210 g
PCD1.K0206-005	E-Line labelling set 5 × 6 HP*	E-Line cover and labelling set consisting of 5 × covers (6 HP = 105 mm) and labelling sheet for mounting in the automation control cabinet	365 g
PCD1.K0206-025	E-Line labelling set $5 \times 6$ HP* with holes	E-Line cover and labelling set with holes consisting of 5 × covers (6 HP = 105 mm) with holes for manual override operating level and labelling sheet for mounting in the automation control cabinet	365 g
32304321-003-S	Terminal set	6-pin terminal. Set of 6 terminal blocks	40 g

<sup>\*</sup> Horizontal pitch: 1 HP corresponds to 17.5 mm

## Saia-Burgess Controls AG

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